BABY LOCK SERGERS
Forever Change the Way You Serge

FOR THE LOVE OF SEWING
For nearly 50 years, Baby Lock has been committed to offering innovative products to the home sewer. The legacy began in 1964 when several engineers and middle managers at a Japanese industrial company believed they could redesign the industrial serger they were currently manufacturing as a smaller, lighter model for home sewer use. They presented the concept, but the idea was rejected.

Nevertheless, these committed individuals quit their jobs and formed a new company to design and build their dream machine. This was the birth of a small machine that could produce an overlock stitch—a “baby lock”.

Nick Tacony, founder of Tacony Corporation, was dedicated to fulfilling the needs of the home sewer. With this dedication, he took the opportunity to introduce the Baby Lock, the original household serger, to the American sewing enthusiast. For the first time home sewers in the United States were given the unique opportunity to finish garments like a professional manufacturer.

Today, with 14 patents to its name, Baby Lock is devoted to revolutionizing the home serger. Modern Baby Lock sergers come packed with innovative features making them easy to use for much more than finishing edges and creating seams. ExtraordAir™ and Jet-Air Threading™, for instance, make Baby Lock sergers easier to thread than any others available today. With a quick gust of air, the loopers are instantly threaded using these revolutionary techniques. Moreover, because of the patented Automatic Thread Delivery System, no tension knobs are needed, and a balanced stitch is delivered on any fabric with any type of thread.

With features like these, a unique variety of stitches and a retailer network dedicated to sewing enthusiasts, there truly is no substitute for a Baby Lock serger.
14 PATENTS EXCLUSIVE TO BABY LOCK

EXTRAORDINAR™ & JET-AIR™ THREA ZZING™ How long does it take to thread a serger? With Baby Lock’s patented ExtraordinAir and Jet-Air™ threading technology, your serger looper will be threaded in seconds. With just one touch of a button or lever, thread is whisked through the tubular upper, lower and chain stitch loopers.

TUBULAR LOOPERS
Baby Lock’s Jet-Air and ExtraordinAir sergers include a Fabric Support System to keep stitches flat and balanced, no matter what speed, fabric or stitch you choose. Plus, with the Fabric Support System minimal adjustments are needed—adjust the seam and cutting width simultaneously!

FULL-Y-FEATURED DIFFERENTIAL FEED
Gather with a true 2:1 ratio on any fabric, even lightweight knits! Baby Lock took the differential feed mechanism to a new level by adding a single unit feed dog mechanism. Gather and stretch your fabric as you like, and know that you will end with durable, consistent stitches every time.

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TUBULAR LOOPERS
Baby Lock eliminates threading mistakes and protects thread, with no exposed thread and no thread guides to tangle with. Enjoy tubular loopers that can be threaded in any order, giving you more freedom to serge than ever before.

VERTICAL NEEDLE PENETRATION
Avoid needle deflection and protect your fabric. While most machines use slanted needles that can push and damage fabric, Baby Lock’s needles are set vertically to powerfully sew by moving directly up and down.

FABRIC SUPPORT SYSTEM
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8/7/6 THREAD STITCH CAPACITY
Only Baby Lock offers an 8-thread serger, providing more stitch combinations than ever before—87 in all! Baby Lock was also the first in the world to combine overlocking and cover stitching in the same operation, creating two machines in one!

COVER STITCH CHAINING OFF
Baby Lock has made cover stitching easy by automatically chaining off to eliminate unnecessary step-and-frustration.

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COVER STITCH CHAINING OFF
Baby Lock has made cover stitching easy by automatically chaining off to eliminate unnecessary step-and-frustration.
This advanced 8-thread serger brings you the latest evolution in threading technology with ExtraordinAir™ threading. With just one push of a button, ExtraordinAir™ takes your thread through all three loopers instantly, with a gust of air.

Plus, with the ability to produce a cover hem and an overlock stitch simultaneously, the Evolution is like having two sergers in one! Additionally, you’ll have the luxury of Baby Lock’s exclusive patented features that allow you to thread in any order, eliminate tensions, and take your creativity further than you’ve ever dreamed a serger could take it.

**EXTRAORDINAI™ THREADING**
With just one push of a button, ExtraordinAir™ takes thread through all the loopers instantly. Threading has never been this fast, easy or extraordinary.

**AUTOMATIC THREAD DELIVERY (ATD)**
A balanced stitch is vital, especially for projects with multiple fabrics. ATD controls the tension of threads, even on the sheerest fabrics — no manual adjustment necessary.

**2 TO 8 THREAD SERGING**
Open up a world of new options with each stitch, from the tiniest rolled hem to an 8-thread Wave Stitch. The Evolution can create 87 stitch combinations.

**CHAIN STITCH OPTIONS**
Whether you need a single, twin or triple cover hem, the Evolution makes chain stitching and cover hemming a breeze.

**TWO MACHINES IN ONE**
Want to combine a cover hem and an overlock stitch? The Evolution can produce cover hems and overlock stitches simultaneously making the Evolution truly revolutionary.

**FULL-FEATURED DIFFERENTIAL FEED**
Gather with a true 2:1 ratio on any fabric, even lightweight knits, and know that you will end with durable, consistent stitches every time.

**PURE LIGHTING**
Serging has never been so clear. The new Pure Lighting uses LED technology to illuminate serged stitches in a whole new light.

**TECHNOLOGY FEATURES**
- Instant ExtraordinAir™™ Threading
- Automatic Thread Delivery (ATD) System
- Full-Featured Differential Feed
- Pure Lighting with 3 LED Lights

**CONVENIENCE FEATURES**
- Side thread cutter
- Electronic foot control
- Snap-on, multi-purpose presser foot
- Built-in accessory storage
- Built-in ribbon/tape guide
- Keep full-color threading chart

**ADVANCED SERGING FEATURES**
- Exclusive Wave Stitch and Reverse Wave Stitch for additional stitch options
- Serging options from 2 to 8 threads
- Chain/cover stitch functions include single, twin and triple cover stitch
- Overlock stitch functions to seam and encase fabric edges
- Flatlock stitch functions for decorative effects
- Heavy-duty cutting system handles thick fabrics with ease
- Automatic rolled hem stitch functions create a professional finish
- Dial adjustable stitch width: 1.5 – 7.5mm, up to 16mm wide on Expressive Stitches
- Dial adjustable stitch length: 0.75 – 4mm
- Dial adjustable built-in rolled hem
- Heavy-duty cutting system
- Side thread cutter
- 1,500 Stitches per minute
- Presser foot pressure adjustment
This revolutionary serger features the latest in threading technology, ExtraordinAir™ Threading. With just one push of a button, ExtraordinAir™ takes your thread through all loopers at once, instantly, with a gust of air. With so much time saved on serging – plus the beautiful and exclusive Wave Stitch – you’ll have the time and the freedom to expand your creativity. Get enlightened today!

EXCLUSIVE WAVE STITCH
The Wave Stitch is truly unique, and you can customize your projects even further with different stitch widths or thread color combinations.

EXTRAORDINARY™ THREADING
With just a gust of air, ExtraordinAir takes your thread through all loopers instantly. Threading has never been this fast, easy or extraordinary.

AUTOMATIC THREAD DELIVERY (ATD)
ATD delivers an even, balanced stitch on any type of fabric, making it perfect for. passing even difficult fabrics like velvet.

ADVANCED KNIFE SYSTEM
Piecing and other projects that require 1/4” seams can easily be achieved with this system, which cuts all weights of fabrics smoothly and precisely.

4/3/2 THREAD SERGING
Add versatility to any project with a variety of thread options. Switch back and forth easily with the simple turn of a dial.

PURE LIGHTING
Serging has never been so clear. The new Pure Lighting uses LED technology to illuminate serged stitches in a whole new light.

FULL-FEATURED DIFFERENTIAL FEED
2 to 1 Ratio – gathering
- 3 to 4 Ratio – stretching

TECHNOLOGY FEATURES
• Instant ExtraordinAir™ Threading
• Automatic Thread Delivery (ATD) System
• Pure Lighting with 3 LED lights

CONVENIENCE FEATURES
• Built-in needle threader
• Electronic foot control
• Snap on, multi-purpose presser foot
• Built-in accessory storage
• Built-in ribbon/tape guide

ADVANCED SERGING FEATURES
• Exclusive Wave Stitch for additional stitch options
• Overlock stitch functions to seam and encase fabric edges
• Flatlock stitch functions for seaming or decorating effects
• Heavy-duty cutting system handles thick fabrics with ease
• Automatic rolled hem stitch functions create a professional finish
• Rolled hemming with 3 threads
• Dial adjustable stitch width: 1.5 – 7.5mm
• Dial adjustable stitch length: 0.75 – 4mm
• Dial adjustable built-in rolled hem
• Heavy-duty cutting system
• Side thread cutter
• 1,500 Stitches per minute
• Presser foot pressure adjustment
Look no further than the Imagine, Baby Lock’s most popular serger, for your next project. The Imagine’s innovative features leave you more time for being creative. Jet-Air Threading™ threads the loopers with the simple push of a lever, and with Automatic Thread Delivery (ATD) there is no need for tension adjustments! With less machine adjustments, you’ll have more time to create beautiful projects.

**Jet-Air Threading**
Jet-Air Threading threads your serger with the touch of a button. There are no thread guides or struggling, giving you more time to serge away!

**Automatic Thread Delivery (ATD)**
ATD delivers an even, balanced stitch on any type of fabric, making it perfect for piecing even difficult fabrics like velvet.

**Full-Featured Differential Feed**
Gather with a true 2:1 ratio on any fabric, even lightweight knits, and know that you will end with durable, consistent stitches every time.

**4/3/2 Thread Serging**
Add versatility to any project with a variety of thread options. Switch back and forth easily with the simple turn of a dial.

**Technology Features**
- Instant Jet-Air Threading™
- Automatic Thread Delivery System
- Full-Featured Differential Feed:
  - 2 to 1 Ratio - gathering
  - 3 to 4 Ratio - stretching

**Convenience Features**
- Built-in needle threader
- Electronic foot control
- Snap on, multi-purpose presser foot
- Built-in accessory storage
- Built-in light
- Built-in ribbon/tape guide
- Instructional DVD

**Advanced Serging Features**
- Overlock stitch functions to seam and encase fabric edges
- Flatlock stitch functions for seaming or decorating effects
- Heavy-duty cutting system handles thick fabric with ease
- Automatic rolled hem stitch functions create a professional finish
- Rolled hemming with 3 threads
- Dial adjustable stitch width: 1.5 – 7.5mm
- Dial adjustable stitch length: 0.75 – 4mm
- Dial adjustable built-in rolled hem
- Heavy-duty cutting system
- Side thread cutter
- 1,500 Stitches per minute
- Presser foot pressure adjustment
Exclusive Jet-Air™ Threading
Jet-Air Threading threads your serger with the touch of a button. There are no thread guides or struggling, giving you more time to serge away!

4/3/2 Thread Serging
No matter what type of stitch your project calls for, you can always find the right thread option.

Manual Tensions
The Twin Cam Tension System eliminates tangles and provides proper tension with accuracy – perfect for fabrics that tend to stretch during serging.

Full-Featured Differential Feed
Gather with a true 2:1 ratio on any fabric, even lightweight knits, and know that you will end with durable, consistent stitches every time.

Technology Features
- Instant Jet-Air™ Threading™
- Micromatic Twin Cam Tension System
- Full-Featured Differential Feed
- 2 to 1 Ratio – gathering
- 3 to 4 Ratio – stretching
- Exclusive Fabric Support System
- Vertical Needle Penetration

Convenience Features
- Built-in needle threader
- Electronic foot control
- Snap on, multi-purpose presser foot
- Built-in accessory storage
- Built-in light
- Built-in ribbon/tape guide

Advanced Serging Features
- Rolled hemming with 3 or 2 threads
- Flatlock stitching with 2 or 3 threads
- Dial adjustable stitch width: 1.5 - 7.5mm
- Dial adjustable stitch length: 0 - 4mm
- Dial adjustable built-in rolled hem
- Side thread cutter
- Heavy-duty cutting system
- 1,500 Stitches per minute
- Presser foot pressure adjustment

You'll view serging in a whole new light after using the Eclipse DX. This easy-to-use serger includes adjustable manual tensions, allowing for perfect stitches on any type of fabric. Plus, the Eclipse DX includes Jet-Air Threading™, a patented feature that threads your machine with the simple touch of a lever.

Discover all of the serging features you'll need in the easy-to-use Eclipse SX. This lightweight 4/3/2 thread serger gives every project a finished look with precise stitching, using differential feed for complete fabric control.

ECLIPSE DX
Easy-to-Thread Serger

ECLIPSE SX
Feature-Filled Quality Serger

1211
For those still new to serging but looking to try their hands at different techniques, Diana is the perfect choice. With features such as color-coded threading and automatic tensions, Diana is just as user-friendly as fellow A-Line machines. Plus, with 5/4/3/2 thread serging, Diana provides a wide range of chain and cover stitch options.

5/4/3/2 Thread Serging
Trims, seams and overcasts 3 times faster than traditional methods of sewing. Serge with 5, 4, 3 or 2 thread for all your serging needs.

Technology Features
- Easy color coded threading
- Differential feed - Ratio of 0.6 – 2.0

Convenience Features
- Electronic foot control
- Snap on, multi-purpose presser foot
- Accessory storage case
- Built-in ribbon/tape guide
- Built-in light
- Carry handle

Advanced Serging Features
- Chain/cover stitch functions include single, double and triple cover stitch
- Overlock stitch functions to seam and encase fabric edges
- Flatlock stitch functions for seaming or decorative effects
- Rolled hem stitch functions create a professional finish
- Adjustable stitch width: 3.0 – 9.8mm
- Dial adjustable stitch length: 1 – 4mm
- Up to 1,300 stitches per minute

Baby Lock
For the Love of Sewing

Lauren, part of the exciting A-Line Series, makes sure every stitch stays in place with professional quality and incredible speed. This easy-to-thread serger can handle blind hems, decorative stitching, a narrow rolled edge and more.

4/3/2 Thread Serging
No matter what type of stitch your project calls for; you can always find the right thread option.

Technology Features
- Easy color coded threading
- Lay-in tension system
- Differential feed - Ratio of 0.7 – 2.0
- 4/3/2 Thread serging
- 4-thread seaming
- 3-thread narrow or wide
- Narrow rolled hem
- Flatlock
- Blindhem

Convenience Features
- Free-arm serging
- Electronic foot control
- Snap on, multi-purpose presser foot
- Built-in light

Advanced Serging Features
- Rolled hemming
- Flatlock stitching
- Dial adjustable stitch length: 1 – 4mm
- Side thread cutter
- Presser foot pressure adjustment

Baby Lock
For the Love of Sewing

1413

Raw Text Start
5/4/3/2 Thread Serging
Trims, seams and overcasts 3 times faster than traditional methods of sewing. Serge with 5, 4, 3 or 2 thread for all your serging needs.

Technology Features
- Easy color coded threading
- Differential feed - Ratio of 0.6 – 2.0

Convenience Features
- Electronic foot control
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- Accessory storage case
- Built-in ribbon/tape guide
- Built-in light
- Carry handle

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Diana
Your “Next Step” Serger

Lauren, part of the exciting A-Line Series, makes sure every stitch stays in place with professional quality and incredible speed. This easy-to-thread serger can handle blind hems, decorative stitching, a narrow rolled edge and more.

Lauren
Beginner-Friendly Serger

baby lock
For the Love of Sewing

1413

Raw Text End
## COVER STITCH

The Cover Stitch machine is perfect for both home sewers and tailor shops. Designed especially to complement a Baby Lock four-thread serger, the Cover Stitch machine creates professional finishes for all ready-to-wear and home decorating projects. Effortlessly create triple, wide and narrow cover stitches.

### TECHNOLOGY FEATURES
- Instant Jet-Air Threading™
- Color Coded Tension System
- Full-Featured Differential Feed:
  - 2 to 1 Ratio – gathering
  - 3 to 3 Ratio – stretching
- Vertical Needle Penetration
- Auto drop feed when presser foot is raised
- Auto tension release

### CONVENIENCE FEATURES
- Electronic foot control
- Snap on, multi-purpose presser foot
- Built-in accessory storage
- Built-in light

### ADVANCED SERGING FEATURES
- Narrow, wide or triple needle cover stitch
- Chain stitch using left, center, or right needle position
- Cover stitch width 3mm or 6mm
- Dial adjustable stitch length: 1 – 4mm
- Chain off for cover stitch
- Side thread cutter
- 1,300 Stitches per minute
- Presser foot pressure adjustment

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## COVER STITCH WIDTH 5MM OR 6MM

Choose between different widths to create a narrow or wide cover stitch – great for hems, braiding, and more!

### TECHNOLOGY FEATURES
- Instant Jet-Air Threading™
- Color Coded Tension System
- Full-Featured Differential Feed:
  - 2 to 1 Ratio – gathering
  - 3 to 3 Ratio – stretching
- Vertical Needle Penetration
- Auto drop feed when presser foot is raised
- Auto tension release

### CONVENIENCE FEATURES
- Electronic foot control
- Snap on, multi-purpose presser foot
- Built-in accessory storage
- Built-in light

## COVER STITCH FAMILY OVERVIEW

<table>
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<tr>
<th>Serger</th>
<th>Evolution (BLE5W)</th>
<th>Cover Stitch (BLE5-2)</th>
<th>Enlighten (BLE4W-2)</th>
<th>Imagine (BLE3A)</th>
<th>Eclipse DX (BLE5DX-2)</th>
<th>Eclipse DX (BLE5DX-2)</th>
<th>Luna (BL440A)</th>
<th>Lauren (BL450A)</th>
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</thead>
<tbody>
<tr>
<td>Looper System</td>
<td>4 s.s.</td>
<td>4 s.s.</td>
<td>4 s.s.</td>
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<td>5 s.s.</td>
<td>4 s.s.</td>
<td>5 s.s.</td>
<td>4 s.s.</td>
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<td>Cover Stitch</td>
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<td>N/A</td>
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<td>N/A</td>
<td>N/A</td>
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<td>Stitch Length in mm</td>
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<td>1.0-4.0</td>
<td>0.75-4.0</td>
<td>0.75-4.0</td>
<td>0.75-4.0</td>
<td>0.75-4.0</td>
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<td>Stitch Width in mm</td>
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<td>1.5-7.5</td>
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<td>3.0-9.8</td>
<td>2.0-7.2</td>
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<td>Built-in Accessory Storage</td>
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<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
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<td>2-Thread Overlock Conversion</td>
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### Cover Stitch (BLE5-2)

**Feet Included**

- 1
- 1
- 1
- 1
- 2
- 2
- 2
- 4

**Optional Feet**

- 8 feet & 12 attachments
- 9 feet
- 9 feet
- 9 feet
- 6 feet

**Optional Gold Standard Comprehensive Care Program**

- Yes
- Yes
- Yes
- Yes
- Yes

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*Note: The information above is a condensed version of the product specifications. For detailed specifications and features, please refer to the user manual provided with the machine.*
**Sergers**

<table>
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<th>Feature</th>
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<td><strong>Cowl/Collar Stitch Foot</strong></td>
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**Feature Baby Lock Competitor A Competitor B**

**Looper Threading**
- Are any special tools or skills required to thread the loopers?
- Can the loopers be threaded in any order?

**Needle Threading**
- Is there a built-in needle threader?

**Tension Settings**
- Does the serger need special settings for using specialty or decorative threads?

**Abilities on Varied Fabrics (Fabric Support, Needle Penetration and Knife Cutting Performance)**
- Can the machine knife easily cut several layers of polar fleece?
- On denim and home décor weight fabrics, is the cutting action clean and doesn't bog down?
- Can the machine adjust and stitch with ease on different types of fabrics like tissue to four layers of denim?

**Differential Feed**
- Can the serger create a full 2 to 1 ratio for gathering fabrics for endless yards of ruffles?

**Adjustable Stitch Width**
- Is it easy to adjust for a wider or narrower stitch?

**Stitch Type Conversion**
- Can you convert from standard overlock stitches to a narrow rolled hem by turning a dial?

**Accessory Feet or Attachments Available**
- How many optional accessories are available?

**Optional Service Plan**
- Will you receive superior customer service and support after you get the machine home?

**Reference Materials**
- Are additional reference materials available to enhance your serger experience with new techniques?

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